

1111 11 2018



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-833-017L07
Job Sheet 180444



Part No: D350-833-017L07

Job Qty: 1 ea

Part Name: Dome Light Air Vent - Light Gray (Geneva P112XL)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/6/18

Job Tracking No:

Due Date: 7/23/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV D SHEET 14 IPP REV:A 13.09.21 NEW ISSUE DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	1 Ea	7/23/18	7/23/18	0.00	0.00	Start Up Stores/Pkg-1			JUL 17 2018
110	Packaging	1 pcs	7/23/18	7/23/18	0.00	0.00	Packaging1-4			
120	QC	1 pcs	7/23/18	7/23/18	0.00	0.00	QC4			JUL 26 2018
125	DC	1 pcs	7/23/18	7/23/18	0.00	0.00	DC			
130	Packaging	1 pcs	7/23/18	7/23/18	0.00	0.00	Packaging3-1			JUL 26 2018
140	QC21-FG	1 Ea	7/23/18	7/23/18	0.00	0.00	QC21			

Part Op 125 - Photocopy bluefile & type labels per PPP D350-833-017 CHG001
Descriptions: 130 - Identify and pack for shipping as per PPP D350-833-017 Location: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4887-041L07	Dome Light Air Vent Assembly, Light Gray	1 Ea (1 ea)	90-Start up Operation	5096462
D4897-045	Dome Light Wiring	1 Ea (1 ea)	90-Start up Operation	7162603

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4887-041L07	1	0	0
	D4897-045	1	2	0

Part Specifications

Specifications could not be found.

Plex 7/6/18 9:14 AM dart.lacelle.linda

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only



Work Order: _____		AGAINST DEPARTMENT/PROCESS		Water Jet		Engineering	
Part No. _____		Rework		Prod. Eng. Coord.		Quality	
NCR No. _____		Scrap		Rec/Store/Packaging		Other	
Date: _____		Use-as-is		Supplier		MRB (QS1042) Approval	
Step #: _____		Suspected Unapproved		QTY F#		Completed By	
Description Work Order Deviation		Container No: S096714 Part: D350-833-017L07 Job No: 180444 Serial No/Batch: S096714 Revision: Inspector: Exp Date: Instructions: Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Date: 07/26/18					
Root Cause		FF					
Environment	No Re-verification	Pressure/Forced	Temperature/Cure	Positioned Wrong	Outside Dimensions	Over/Under tolerance	Part Incorrect
Design	Operator	Bending	Set-up	Weld			Part Lost/Missing
Doc/Data	Offset/Setup	Centre Not Concentric	BOM/Route	Wrong Stock Pulled			Part Moved
Equip/Tooling	Supplier	Cracks	Broken/Damage/Defect	Out of Sequence			Drawing
Handling/Pre	Training	Crimp/Kink/Ripple/Wave	Inspection Incomplete/Unqualified	Off-set			Finish
Material	Use for Testing	Cuffs	Contamination	Mislabeled			Misread
Internal Transport	Poor Information	Crushing	Countersink	Fit/Function			Turning Sequence
Tribal Knowledge	Rushing	Heat Treat	Cut Too Short	Misaligned/off center			
LOA	Product Improvement	Wave/Twist in Tube	Instructions Incomplete/Unclear				
Substation	Process Improvement	Marks/Chatter	Drill Holes				
Past Expiry Date	Manufacturing Process						
Misidentified	Past Due						
OTHER: _____							